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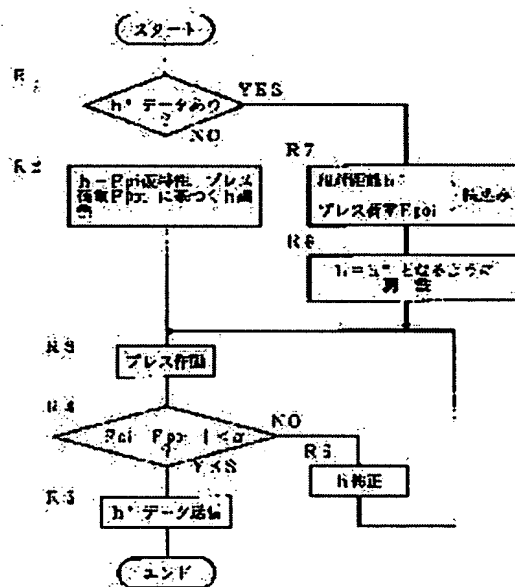
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(54) METHOD AND DEVICE FOR SETTING PRESS WORK CONDITION OF PRESS

(57)Abstract:

PURPOSE: To immediately reproduce an appropriate press-work condition in the case of using the same die again by the same press.

CONSTITUTION: When setting a relative distance h corresponding to a die height in the case of the first die, the relative distance h is adjusted so that a prescribed press load F_{poi} is attained while performing a trial pressing at R2. After the adjustment, the relative distance h is stored at R5 as a relative distance h^* data. Next, in the case of using the die by the same press, an adjustment is made at R8 so that the relative distance h coincides with the h^* data.



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